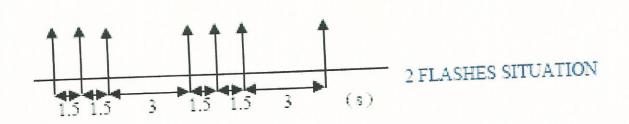
iagnostic Codes	Reason	Check
Number of	1/643611	
flash		FET, motor
1	Anomaly Controller or motor	
	U Contactor	FET,
2	Anomaly Controller or Contactor	Contactor,
	- are monition	Throttle wire
3	The throttle is not on zero position	
	The voltage is not correct. Battery voltage lower 13V or	Battery
4	The voltage is not correct. Battery	
	higher 32V	Motor
5	Motor open	
	Makerahort	Motor
6	Motor short	

The gap of each flash is 1.5 second, The gap for a cycle flash is 3 second.



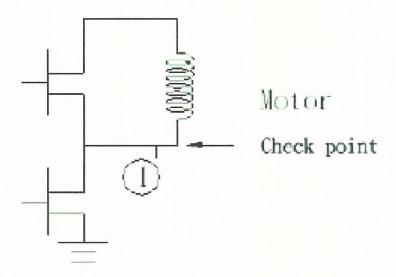
Remark 2: 1 flash

A. FET NG menas the 1 position is NG situation.

OR

B. The motor M- wire is short with case.

It could be checked by electrical measuring instrument



Method: disconnect the battery wire, Disconnect the motor M- wire. To use the electrical measuring instrument "ohm" check the controller M- and B- is short or not. If it is short, then the controller is burned out. If not, then check M- wire has touched to metal case.

Assist testing:

STEP 1 KEY SWITICH ON, 1 FLASH

STEP 2 KEY SWITCH OFF

STEP 3 DISCONNECT THE MOTOR WIRE M-

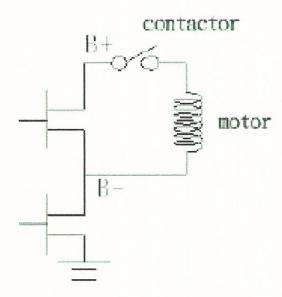
STEP 4 KEY SWITCH ON – IF THE RESULT IS 5 FLASH, IT MEANS THE MOTOR IS SHORT WITH CHASSIS, IF THE RESULT IS 1 FLASH, IT MEANS CONTORLIER NG.

Remark 3: 2 flashes - Contactor A. FET NG

OR

B. The contactor NG

It could be checked by electrical measuring instrument



Method: disconnect the battery wire, Disconnect the motor M- wire. To use the electrical measuring instrument "ohm" check the controller M- and B+ is short or not. If it is short, then the controller is burned out. If not, the contactor should defective.

Assist testing:

STEP 1 KEY SWITICH ON, 2 FLASH

STEP 2 KEY SWITCH OFF

STEP 3 DISCONNECT THE MOTOR WIRE M-

STEP 4 KEY SWITCH ON – IF THE RESULT IS 5 FLASH, IT MEANS THE CONTACTOR NG, IF THE RESULT IS 2 FLASH, IT MEANS CONTORLIER NG.

Remark 4: 5 flashes - Motor open

Because contactor and motor are on the same circuit. When controller has 5 flashes, the defective part is probably contactor or motor.

Method: Disconnect the battery wire. To measure the motor M+ and M- is Open situation or not, If it is not motor open situation, the defective should be contactor.

